

**Work Order ID 61621**

Monday, August 30, 2010 2:24:28 PM

Page 1

Item ID: D412-791-047 ✓

Accept

Revision ID:

Item Name: Pitot Heat Monitoring Assembly

Start Date: 8/30/2010 Start Qty: 1.00

Required Date: 9/6/2010 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan: MDate: 10-8-30

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D412-791

B

0.00

0.00

0.00

0.00

0.00

0.00

100



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D412-791-047  
CHG 001for BG 10-9-01

110



Packaging

Packaging

Pick Kit

Memo

10/9/11 sl

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

1 1009-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Item ID: D412-791-047

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Revision ID:

Item Name: Pitot Heat Monitoring Assembly



Start Date: 8/30/2010 Start Qty: 1.00

Required Date: 9/6/2010 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start  
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	<b>Memo</b> Identify and pack for shipping as per PPP D412-791-047 Location: _____ PPP rev: <u>A</u>	0.00 0.00							
140  QC Quality Control	QC21- Final Inspection - Work Order Release  <b>Memo</b>	0.00 0.00							

10/9/10

10/09/10

MF

10-9-1

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# Picklist Print

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Page 1

Work Order ID: 61621

Parent Item: D412-791-047

Parent Item Name: Pitot Heat Monitoring Assembly

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

18-200



Quick Connector, Plug

Purchased

No

110

Each

5.0000

1

1



10/9/10

Location

Loc Qty

Loc Code

ST398

1

112618

1

ST400

4

115177

4

N4007



Diode

Purchased

No

110

Each

22.0000

4

4



10/9/10

Location

Loc Qty

Loc Code

ST391

22

11432

22

80-004-2-6



Insert

Purchased

No

110

Each

122.0000

3

3



10/9/10

Location

Loc Qty

Loc Code

ST377

122

114882

22

114930

100

D3896-1



Relay

Manufactured

No

110

Each

2.0000

2

2



10/9/10

Location

Loc Qty

Loc Code

ST094

2

58733

2

2

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61621

Parent Item: D412-791-047

Parent Item Name: Pitot Heat Monitoring Assembly

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

D3897-1  
Angle  
Manufactured No

110 Each 4.0000

10/9/10 B53032

Location Loc Qty Loc Code

ST094 4  
~~48301~~ 4

110 Each 4.0000

10/9/10

LED-50-17-BG-E0705  
Annunciator  
Purchased No

Location Loc Qty Loc Code

ST392 2  
115177 2  
ST465 2  
112815 2

110 Each 2.0000

10/9/10

M12883/45-01  
Relay Base  
Purchased No

Location Loc Qty Loc Code

ST395 2  
112718 2

110 Each 4.0000

10/9/10

M81714/16-3  
Terminal Blocks track  
Purchased No

Location Loc Qty Loc Code

ST395 4  
114991 4

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item Name: Pitot Heat Monitoring Assembly

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

M81714/2-DC1  
Terminal Blocks

Purchased

No

110

Each

4.0000

2

2



10/9/10

## Location

## Loc Qty

## Loc Code

ST395

4

114991

4

100

Each

4.0000

1

1



10/9/10

M81714/2-DD2  
Terminal Blocks

Purchased

No

## Location

## Loc Qty

## Loc Code

ST395

4

114991

2

115384

2

110

Each

7.0000

1

1



10/9/10

M83536/2-024  
Relay

Purchased

No

## Location

## Loc Qty

## Loc Code

ST395

7

112718

7

110

Each

148.0000

2

2



10/9/10

MS21042L06  
Nut

Purchased

No

## Location

## Loc Qty

## Loc Code

ST300

148

114330

1

114494

47

115108

100

2

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D412-791-047

Parent Item Name: Pitot Heat Monitoring Assembly

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

110

Each

288.0000

4

Nut

Location

Loc Qty

Loc Code

ST300

288

115016

88

115300

200

MS24524-23

Purchased

No

110

Each

4.0000

1

Switch

Location

Loc Qty

Loc Code

ST308

4

114991

4

MS24524-31

Purchased

No

110

Each

4.0000

1

Switch, DPDT

Location

Loc Qty

Loc Code

ST308

4

114991

4

MS24693-S26

Purchased

No

110

Each

168.0000

2

Screw

Location

Loc Qty

Loc Code

ST288

168

112019

68

112719

100

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Pitot Heat Monitoring Assembly

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

MS25036-102

Purchased

No

110

Each

65.0000

15

15



Terminal Lug



10/9/10

Location

Loc Qty

Loc Code

CA022

65

112616

15

112990

50

15

MS27039-08-14

Purchased

No

110

Each

64.0000

4

4



Screw



10/9/10

Location

Loc Qty

Loc Code

ST291

64

112019

64

0

MS35207-260

Purchased

No

110

Each

100.0000

3

3



Screw



10/9/10

Location

Loc Qty

Loc Code

ST295

100

112719

100

3

NAS1149D0363J

Purchased

No

110

Each

551.0000

3

3



Washer



10/9/10

Location

Loc Qty

Loc Code

ST298

551

114292

114

114884

41

115107

387

9221

9

3

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W/O:		WORK ORDER CHANGES					
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Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN632J

Purchased

No

110

Each

164.0000

2 - 2



Washer

10/9/10

## Location

## Loc Qty

## Loc Code

ST297

164

112794

64

114382

100

NAS1149DN832J

Purchased

No

110

Each

240.0000

8 - 8



WASHER

10/9/10

## Location

## Loc Qty

## Loc Code

ST298

240

114740

9

115300

31

115470

200

HW210

Purchased

No

110

Each

20.0000

1 - 1



Resistor, 1k ohms

10/9/10

## Location

## Loc Qty

## Loc Code

ST390

20

113331

8

114971

12

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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